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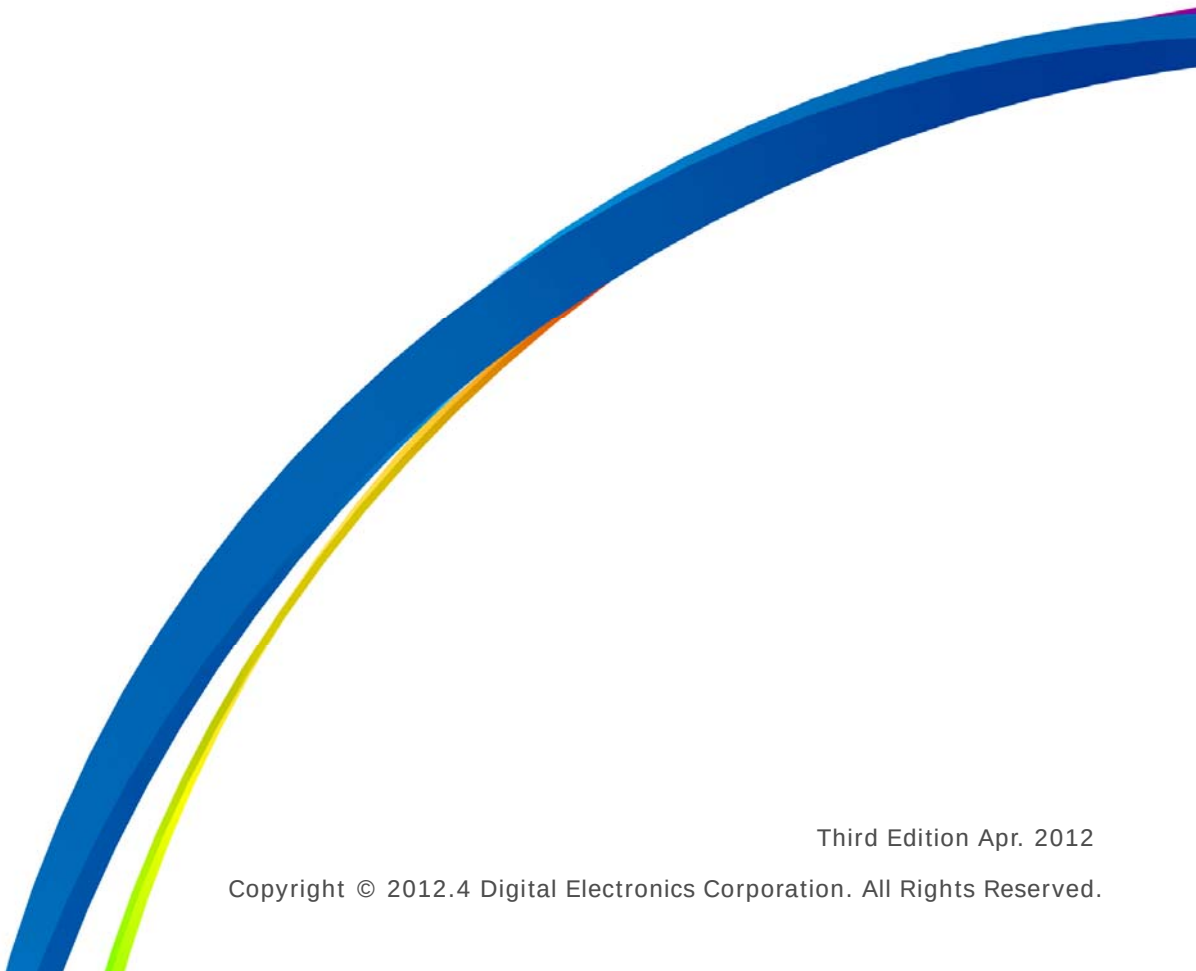
GP/ST-3400 Series→GP4000 Series

Replacement Guidebook



Third Edition Apr. 2012

Preface

This guidebook introduces the procedures to replace a unit in GP/ST-3400 series with a unit in GP-4401T.

Model in use	Recommended Substitution
GP-3400S	**GP-4401T**
ST-3401T	

Contents

Chapter 1 Specification Comparison

1.1 Specifications of GP-3400S and GP-4401T

		GP-3400S	GP-4401T
			
Display Type		STN color LCD	**UP!** TFT color LCD
Display Colors		4,096 colors	**UP!** 65,536 colors (without blink)/ 16,384 colors (with blink)
Display Resolution		VGA (640×480 pixels)	
Panel Cutout Dimensions (mm)		204.5 (W) x 159.5(H)	
External Dimensions (mm)		215(W) x 170(H) x 60(D)	218(W)x173(H)x60(D)
Touch Panel Type		Analog	
Memory	**Application**	8MB	**UP!** 32MB
	SRAM	320KB	**UP!** 320KB
Backup Battery		Secondary Battery (Rechargeable Lithium battery)	**NEW!** Primary Battery (Replaceable Lithium battery) →See 2.5
Rated Input Voltage		DC 24V	
Serial I/F	**COM1**	D-Sub 9 pin (plug) RS-232C/422/485	D-Sub 9 pin (plug) RS-232C →See 2.3.1
	COM2	D-Sub 9 pin (socket) RS-422/485	D-Sub 9 pin (plug) RS-422/485 →See 2.3.1
Ethernet I/F		10BASE-T/100BASE-TX	
CF Card I/F		✔	- →See 2.3.4
SD Card I/F		-	**NEW!** ✔
USB I/F	**Type A**	✔	✔ →See 2.2
	Type mini B	-	

Printer I/F	USB (Type A)	
Auxiliary I/O I/F	✔	- →See 2.3.2
Expansion Unit I/F	✔	- →See 2.4.3

1.2 Specifications of ST-3401T and GP-4401T

		ST-3401T	GP-4401T
			
Display Type		TFT color LCD	
Display Colors		256 colors	**UP!** 65,536 colors (without blink)/ 16,384 colors (with blink)
Display Resolution		VGA (640×480 pixels)	
Panel Cutout Dimensions (mm)		204.5 (W) x 159.5(H)	
External Dimensions (mm)		215(W) x 170(H) x 60(D)	218(W) x 173(H) x 60(D)
Touch Panel Type		Analog	
Memory	**Application**	6MB	**UP!** 32MB
	SRAM	320KB	**UP!** 320KB
Backup Battery		Secondary Battery (Rechargeable Lithium battery)	**NEW!** Primary Battery (Replaceable Lithium battery) →See 2.5
Rated Input Voltage		DC 24V	
Serial I/F	**COM1**	D-Sub 9 pin (plug) RS-232C	
	COM2	D-Sub 9 pin (plug) RS-422/485	
Ethernet I/F		-	**UP!** 10BASE-T/100BASE-TX
CF Card I/F		✔	- →See 2.3.4
SD Card I/F		-	**NEW!** ✔
USB I/F	**Type A**	✔	✔ →See 2.2
	Type mini B	-	
Printer I/F		USB (Type A)	

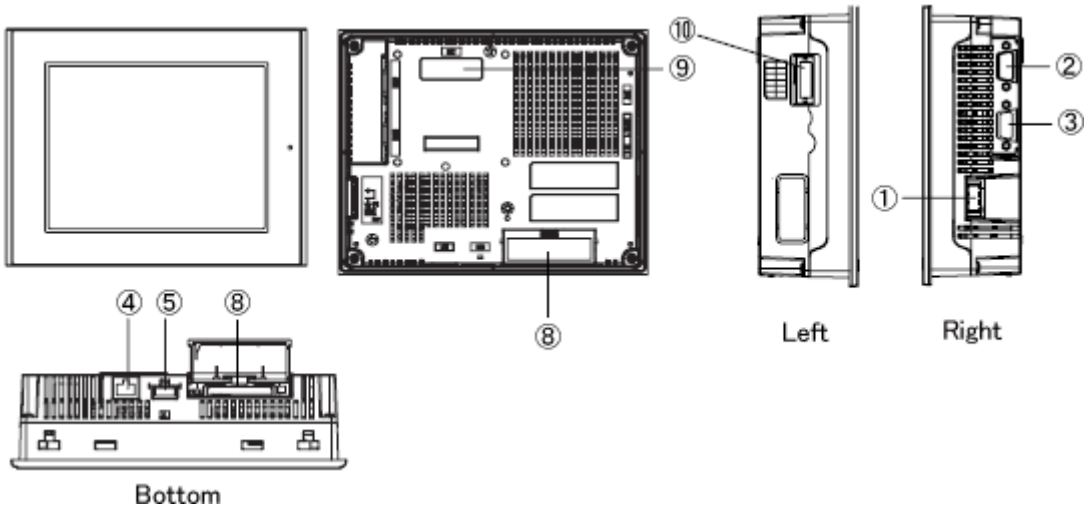
Chapter 2 Compatibility of Hardware

2.1 Locations of connector

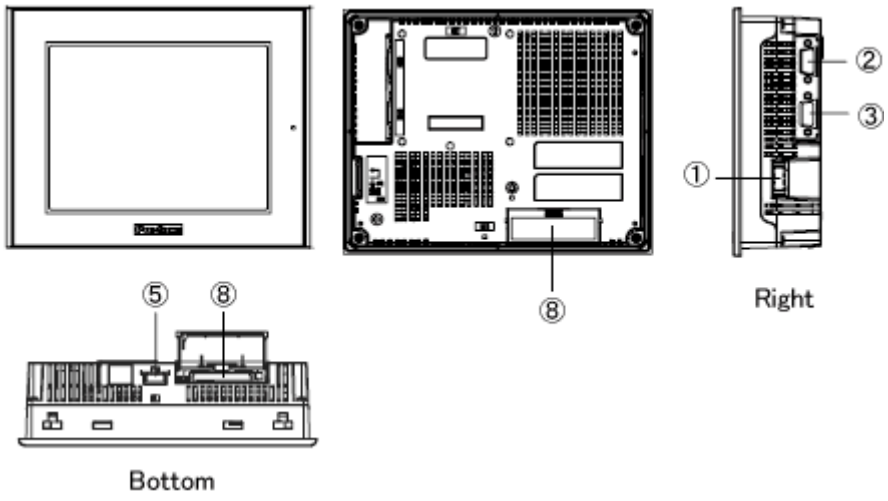
Connector locations on GP-3400S/ST-3401T and GP4401T are as follows:

Connector locations on GP-3400S/ST-3401T and GP-4401T

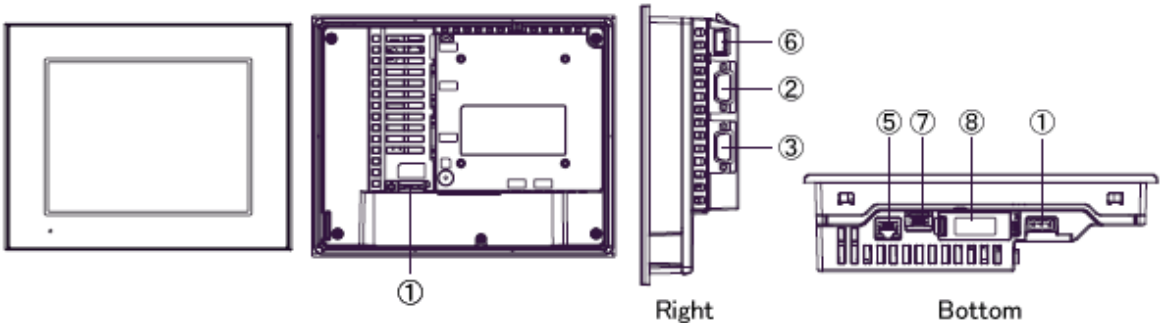
GP-3400S



ST-3401T



GP-4401T



Interface names

	GP-3400S	ST-3401T	GP-4401T
1	Power Connector		
2	Serial I/F (COM1)		
3	Serial I/F (COM2)		
4	Ethernet I/F	-	Ethernet I/F
5	USB I/F e (Type A)		
6	-		USB I/F (Type mini B)
7	-		SD Card I/F
8	CF Card I/F		-
9	Expansion Unit I/F	-	
10	Auxiliary Input/Output / Sound Output I/F (AUX)	-	

2.2 Transfer cable

To transfer screen data to GP-4401T, use a USB transfer cable or Ethernet.
The USB cables that can be used for GP-4401T are as follows:

	Model	Connector Type	Connector on GP
Options	CA3-USBCB-01		USB (Type A)
	ZC9USCBMB1		USB (Type mini B)
Commercial Item	-		

The same USB transfer cable (CA3-USBCB-01) as the one for GP/ST-3400 series can be used.

2.3 Interface

2.3.1 Serial Interface

The pin assignment and the shape of plug/socket connector of GP/ST-3400 series are different from those of GP-4401T.
To know the details about them, see [4.2 Shapes of COM ports] and [4.3 Signals of COM ports].

If you use the existing connection cables, see [4.5 Cable Diagram at the time of replacement].

2.3.2 Auxiliary I/O Interface (AUX)

GP-4401T is not equipped with Auxiliary I/O Feature. External Reset Input and 3 Outputs (RUN Output, System Alarm Output, and External Buzzer Output) that can be used for GP-3400S cannot be used.

2.3.3 Sound Output Interface (for GP-3400S only)

GP-4401T is not equipped with the sound output function. The sound output function for GP-3400S cannot be used.

2.3.4 CF Card Interface

GP-4401T is not equipped with a CF card slot. But a SD card slot and a USB interface are installed in it. In order to use the GP/ST-3400 series data saved in the CF card and the functions using the CF card, use a SD card or a USB flash drive instead.

* When using a SD card with GP-4401T, please verify it supports the following specifications:

	File format	Maximum capacity
SD	FAT16	2GB
SDHC	FAT32	32GB

When the setting of the output destination folder is set to “CF Card” on GP-Pro EX, if the display unit type is changed, the setting will be automatically changed to the one that uses a SD card.

To change the setting of the output destination folder, see [5.1 Changing the setting of the external media to use].

2.4 Peripheral units and options

2.4.1 Barcode reader connection

Like GP/ST-3400 series, GP-4401T allows you to connect a barcode reader on its USB interface (Type A) or its serial interface. For GP-4401T, however, a barcode reader cannot be connected to its serial interface.

For the models GP-4401T supports, see [OtasukePro!] (http://www.pro-face.com/otasuke/qa/3000/0056_connect_e.html).

2.4.2 Printer connection

Like GP/ST-3400 series, GP-4401T allows you to connect a printer on its USB interface (Type A).

For the models GP-4401T supports, see [OtasukePro!] (http://www.pro-face.com/otasuke/qa/3000/0056_connect_e.html).

2.4.3 Expansion Unit

GP-4401T is not equipped with an expansion unit interface. The expansion units (each kind of unit like CC-LINK Unit) for GP-3400S cannot be used.

2.4.4 Isolation Unit (for GP-3400S only)

RS-485 isolation unit for GP-3400S series (CA3-ISO485-01) cannot be used for GP-4401T. You can use RS-232C isolation unit (CA3-ISO232-01) for GP-4401T instead.

2.5 Backup Battery

Unlike GP/ST-3400 series, GP-4401T does not use rechargeable secondary batteries but replacable primary ones. (For both a rechargeable type and a replaceable one, contents to be backed up are the same.)

When the time for replacement of backup batteries approaches, the message to urge you to replace the battery, “RAAA053: Running out of power in the backup battery. Please change the battery.” appears. When the message appears, replace the battery referring to the GP4000 series hardware manual.

Replaceable Battery Model
PFXZCBBT1

2.6 Power Consumption

The power consumption of GP/ST-3400 series is different from that of GP-4401T.

GP-3400S	ST-3401T	GP-4401T
28W or less	22W or less	12W or less

For the detailed electric specifications, see the hardware manual.

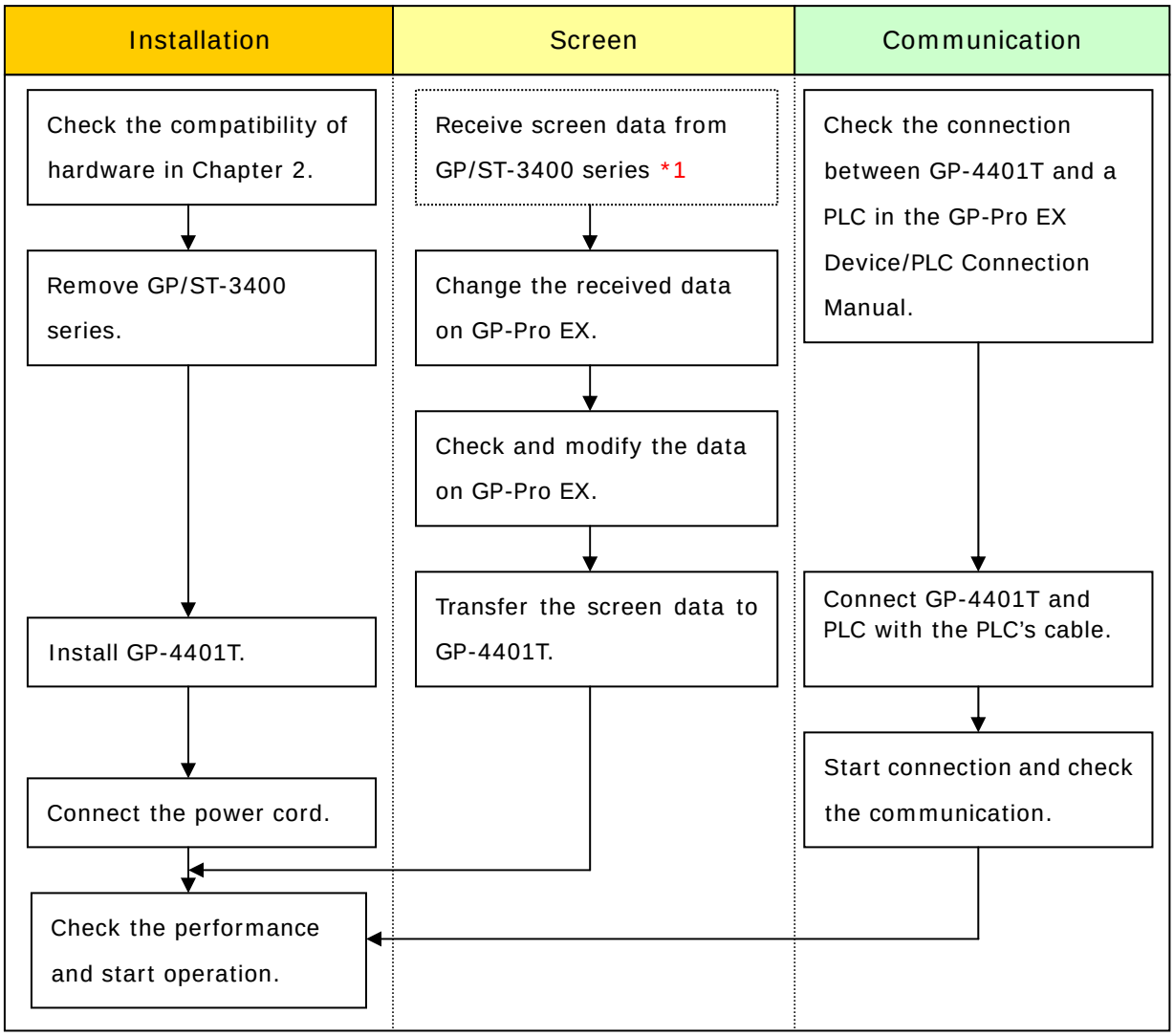
2.7 Materials/Colors of the body

The materials and the colors of GP/ST-3400 series and GP-4401T are as follows:

	GP-3400S	ST-3401T	GP-4401T
Color	Silver	Light Gray	
Material	Aluminum alloy	Resin	Resin with glass

Chapter 3 Replacement Procedure

3.1 Work Flow



*1: This step is required if screen data is saved only in the GP unit, not in any other device.

3.2 Preparation

Requirements for receiving screen data from GP/ST-3400 series *1	PC in which GP-Pro EX Transfer Tool is installed. *2
	USB Transfer Cable (model: CA3-USBCB-01) *Possible to send/receive a screen via a CF card, a USB storage device, or Ethernet (for GP-3400S only).
Requirements for converting screen data of GP/ST-3400 series and transferring the converted data to GP-4401T	PC in which GP-Pro EX Ver.3.01 or later is installed.
	Transfer Cable (The following three types of cables are available) ・A USB transfer cable (model: CA3-USBCB-01) ・A USB data-transfer cable (model: ZC9USCBMB1) ・A commercial USB cable (USB Type A/mini B) *Possible to send/receive a screen via a SD card, a USB storage device, or Ethernet.

*1: This step is required if screen data is saved only in the GP unit, not in any other device.

*2: Please use the same version or later as or than that of the software used during creating screens on GP/ST-3400 series. If you don't know the version, we recommend you to use the newest version. For the newest version, you can download the transfer tool from our web site called [OtasukePro!] (http://www.pro-face.com/otasuke/download/freesoft/gpproex_transfer.htm)

3.3 Receive screen data from GP/ST-3400 series

You can transfer data to GP/ST-3400 series via

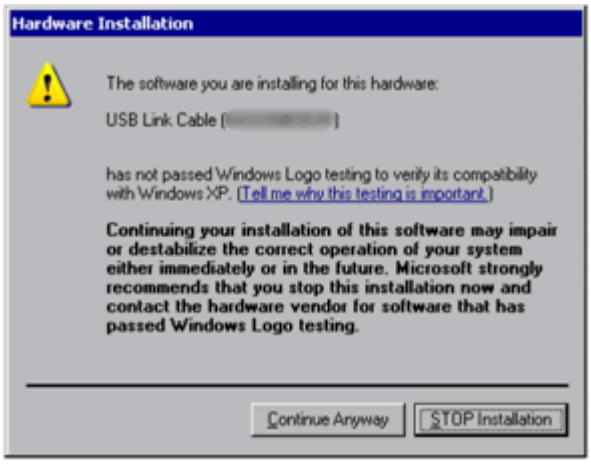
- A USB transfer cable (model: CA3-USBCB-01)
- A CF card/USB storage device
- Ethernet

But this section explains, as an example, how to receive screen data from GP/ST-3400 series using a USB transfer cable (model: CA3-USBCB-01).
If you have backed up screen data, this step is unnecessary, skip to the next section [3.4 Change the Display Unit Type].

(1) Connect your PC and GP/ST-3400 series with a USB transfer cable.
If the driver of the cable has not been installed on your PC yet, a dialog box will appear. Please follow the instructions.

NOTE

The “Hardware Installation” dialog box as shown below may appear during installing the USB driver depending on the security level of Windows® XP. Click [Continue Anyway] to start installing the driver. When installation is completed, click [Finish].

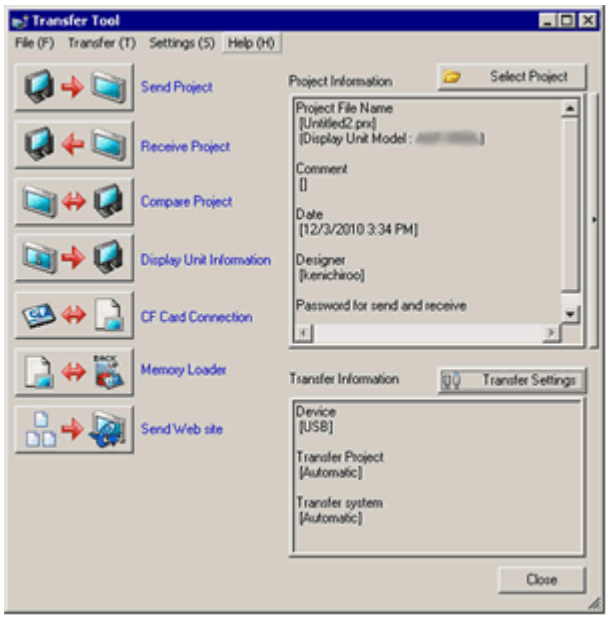


NOTE

If the following symptoms appear on Microsoft Windows® 7, go to updating “USB Data Transfer Driver” on OtasukePro! (http://www.pro-face.com/otasuke/download/freesoft/gpproex_transfer.htm) for download.

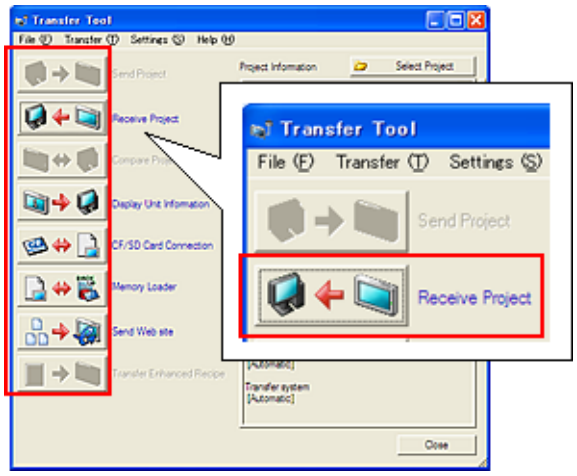
- An error occurs when GP-Pro EX or Transfer Tool is installed
- An error occurs when data is transferred via a USB transfer cable (model: CA3-USBCB-01).

(2) Start the Transfer Tool of GP-Pro EX.

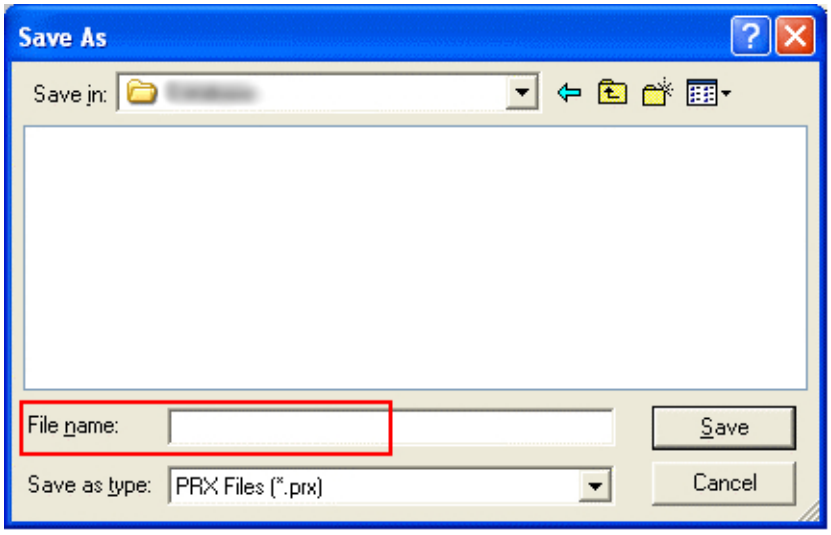


(3) Make sure that the [Device] in the “Transfer Settings Information” is set to [USB]. If not, click the [Transfer Setting] button to open the “Transfer Setting” dialog box. Select [USB] in the Communication Port Settings field and click [OK].

(4) Start GP-Pro EX Transfer Tool and click the [Receive Project] button.

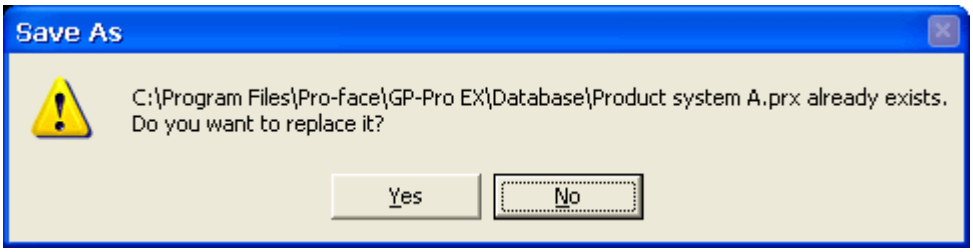


(5) Click [Receive Project], and the following dialog box will appear. Specify a place to save the received data in and a project file name, and then click [Save] to start transfer.

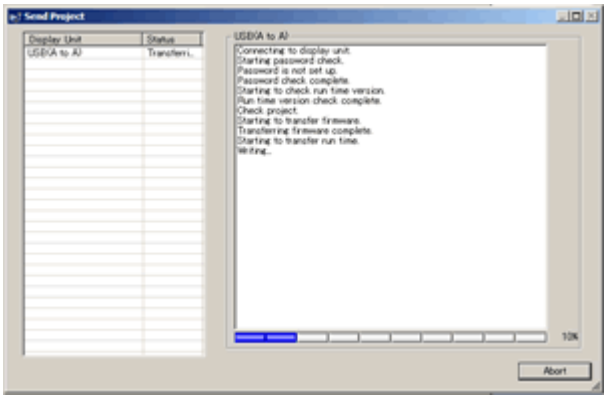


NOTE

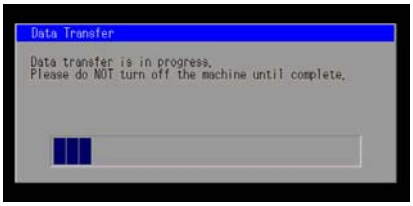
When a convert-to file exists, the window that confirms whether or not to overwrite the file is displayed.



(6) The following dialog box appears during transfer and you can check the communication status. (The display unit enters the Transferring mode and communication with the device such as a PLC is terminated.)



Display Screen

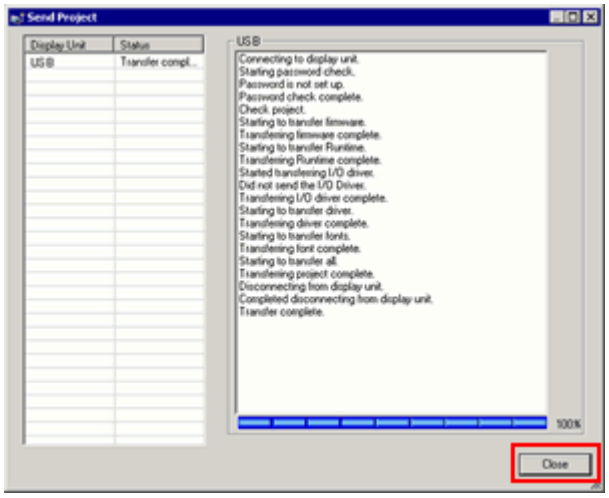


NOTE

- If you receive the project files that use CF card data such as Recipe Function (CSV data), the following dialog box will appear during transfer. Specify a place to save the CF card data in. Click [OK], and the [Receive Project] dialog box will return and transfer will be completed.

- GP-4401T that is a replacement model is not equipped with a CF card slot. If the display unit type is changed to GP-4401T, the CF card setting will be replaced with the SD card setting automatically.
  To check or change the destination folder setting, see [5.1 Changing the setting of the external media to use].

(7) When transfer is completed, the status displayed in the dialog box will change from [Transferring] to [Complete Transfer]. Click [Close] to close the dialog box.



(8) Close the Transfer Tool.

3.4 Change the Display Unit type

Open the received project file (*.prx) of GP/ST-3400 series on GP-Pro EX and change the display unit type to GP-4401T.

(1) Open the received project file (*.prx) on GP-Pro EX.
(2) Change the Display Unit type to the replacement model on [Display] in [System Settings] of GP-ProEX.
(3) Click [Project]->[Save As] and save the changed project file.

3.5 Transfer screen data to GP-4401T

Transfer the project file after display unit type change to GP-4401T.
You can transfer data to GP-4401T via

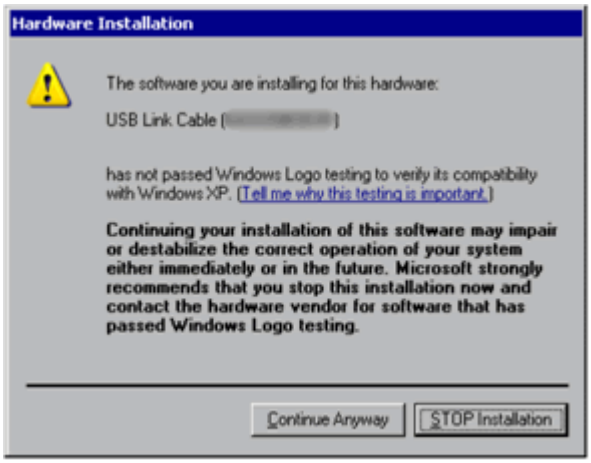
- A USB transfer cable (model: CA3-USBCB-01)
- A USB data transfer cable (model: ZC9USCBMB1)
- A commercial USB cable (USB Type A/mini B)
- A USB storage device/SD card
- Ethernet

But this section explains, as an example, how to transfer screen data via a USB transfer cable (model: CA3-USBCB-01).

(1) Connect your PC and the GP unit of GP-4401T with a USB transfer cable. If the driver of the cable has not been installed on you PC, a dialog box will appear. Please follow the instructions.

NOTE

The “Hardware Installation” dialog box as follows may appear during installing the driver of a USB depending on the security level of Windows® XP. Click [Continue Anyway] to start installing the driver. When installation is completed, click [Finish].



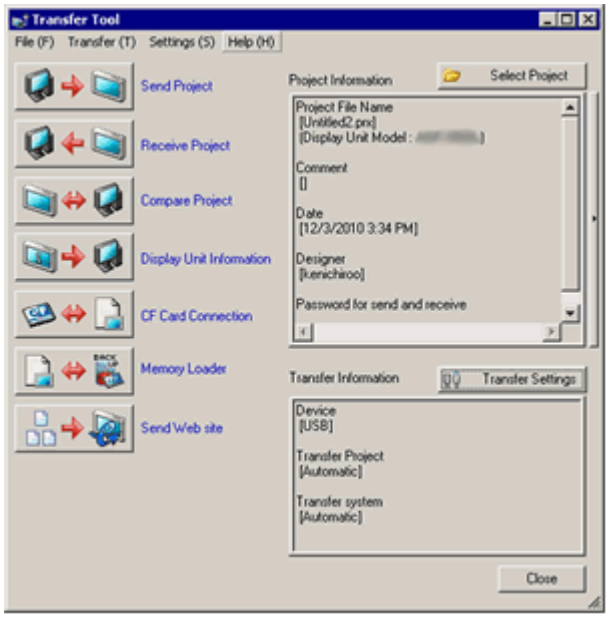
NOTE

If the following symptoms appear on Microsoft Windows® 7, go to updating “USB Data Transfer Driver” on OtasukePro! (http://www.pro-face.com/otasuke/download/freesoft/gpproex_transfer.htm) for download.

- An error occurs when GP-Pro EX or Transfer Tool is installed
- An error occurs when data is transferred via a USB transfer cable (model: CA3-USBCB-01).

(2) Turn on the power of GP-4401T. The “Initial Start Mode” screen will appear on the display unit. After transferring a project file once, this screen will not appear again.

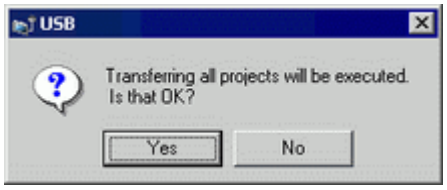
(3) On the GP-Pro EX’s State Toolbar, click the [Transfer Project] icon to open the Transfer Tool.



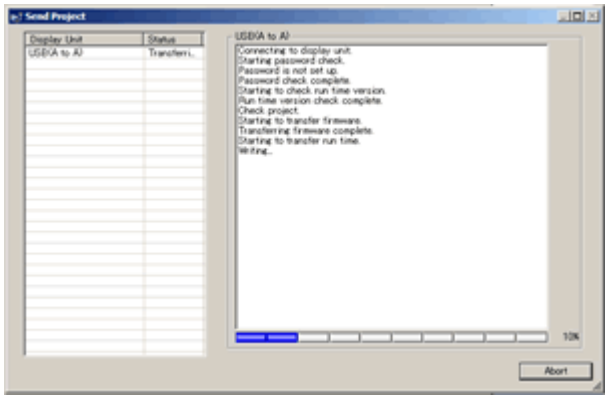
To transfer a different project file, click the [Select Project] button and select a project file.

(4) Make sure that the [Device] in the “Transfer Settings Information” is set to [USB]. If not, click the [Transfer Setting] button to open the “Transfer Setting” dialog box. Select [USB] in the Communication Port Settings field and click [OK].

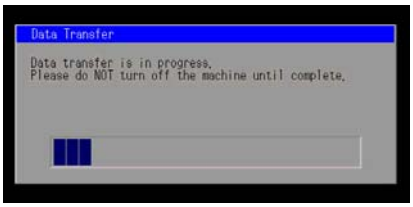
(5) Click [Send Project] to start transfer. When the following dialog box appears, click [Yes]. This dialog box doesn’t appear when the same project file is sent again.



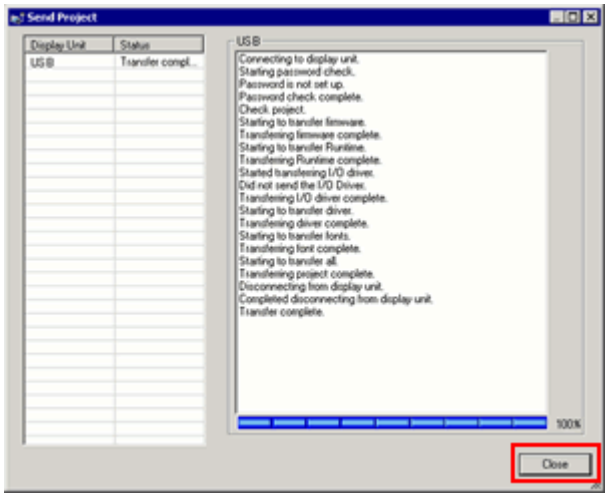
(6) The following dialog box appears during transfer and you can check the communication status. (The display unit enters the Transferring mode and communication with the device such as a PLC is terminated.)



Display Screen



(7) When transfer is completed, the status displayed in the dialog box will change from [Transferring] to [Complete Transfer]. Click [Close] to close the dialog box.



The display unit will be reset and a screen of the transferred project file will be displayed.

(8) Close the Transfer Tool.

(9) Click the [X] mark on top right of the screen or [Project]->[Exit] to close GP-Pro EX.

3.6 Differences of software

Some functions supported by GP/ST-3400 series are not supported by GP-4401T. For details of the supported parts and functions, refer to [Supported Featuers] of GP-Pro EX Reference Manual (http://www.pro-face.com/otasuke/files/manual/gpproex/new/refer/gpproex.htm).

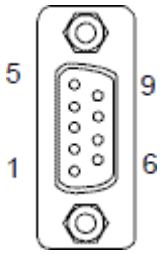
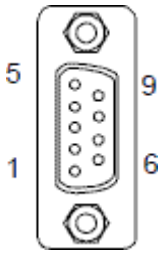
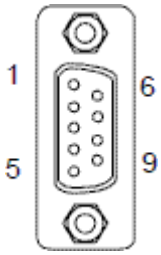
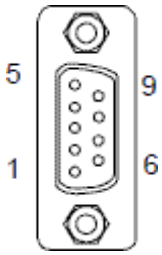
Chapter 4 Communication with Device / PLC

4.1 Driver list

More connectable drivers will be added.

For the devices/PLC each driver supports, see [Connectable Devices] (http://www.pro-face.com/product/soft/gpproex/driver/driver.html).

4.2 Shapes of COM ports

	GP-3400S	ST-3401T	GP-4401T
COM1	D-Sub 9 pin (plug) RS-232C/422/485	D-Sub 9 pin (plug) RS-232C	
			
COM2	D-Sub 9 pin (socket) RS-422/485	D-Sub 9 pin (plug) RS-422/485	
			

NOTE

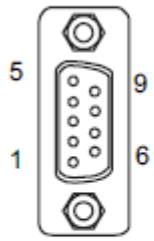
- If you use the connecting cable that was used for GP/ST-3400 series, refer to [4.5 Cable Diagram at the time of replacement].
- When the both COM1 and COM2 ports on GP-3400S have RS-422/485 setting, devices with RS-422/485 cannot be connected to the COM1 port after replacement with GP-4401T. See [4.5 Cable Diagram at the time of replacement] as a countermeasure for this.

4.3 Signals of COM ports

4.3.1 Signals of COM1

For GP-3400S

RS-232C (plug)

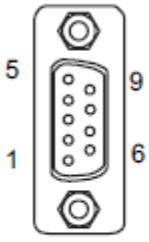
Pin Connection	Pin No.	RS-232C		
		Signal Name	**Direction**	**Meaning**
 (GP unit side)	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A*1
	Shell	FG	–	Frame Ground (Common with SG)

*1: RI and VICC of Pin 9 are switched on the software.

VCC Output is not protected from overcurrent.

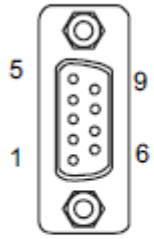
Please follow the current rating to avoid false operation or breakdown.

RS-422/485 (plug)

Pin Connection	Pin No.	RS-422/RS-485		
		Signal Name	**Direction**	**Meaning**
 (GP unit side)	1	RDA	Input	Receive Data A (+)
	2	RDB	Input	Receive Data B (-)
	3	SDA	Output	Send Data A (+)
	4	ERA	Output	Data Terminal Ready A (+)
	5	SG	-	Signal Ground
	6	CSB	Input	Send Possible B (-)
	7	SDB	Output	Send Data B (-)
	8	CSA	Input	Send Possible A (+)
	9	ERB	Output	Data Terminal Ready B (-)
	Shell	FG	–	Frame Ground (Common with SG)

For ST-3401T

RS-232C (plug)

Pin Connection	Pin No.	RS-232C		
		Signal Name	Direction	Meaning
 (GP unit side)	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A*1
	Shell	FG	–	Frame Ground (Common with SG)

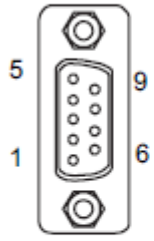
*1: RI and VICC of Pin 9 are switched on the software.

VCC Output is not protected from overcurrent.

Please follow the current rating to avoid false operation or breakdown.

For GP-4401T

RS-232C (plug)

Pin Connection	Pin No.	RS-232C		
		Signal Name	Direction	Meaning
 (GP unit side)	1	CD	Input	Carrier Detect
	2	RD(RXD)	Input	Receive Data
	3	SD(TXD)	Output	Send Data
	4	ER(DTR)	Output	Data Terminal Ready
	5	SG	-	Signal Ground
	6	DR(DSR)	Input	Data Set Ready
	7	RS(RTS)	Output	Request to Send
	8	CS(CTS)	Input	Send possible
	9	CI(RI)/VCC	Input/–	Called Status Display +5V±5% Output 0.25A*1
	Shell	FG	–	Frame Ground (Common with SG)

*1: RI and VICC of Pin 9 are switched on the software.

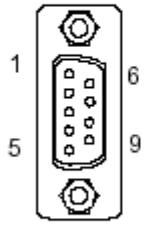
VCC Output is not protected from overcurrent.

Please follow the current rating to avoid false operation or breakdown.

4.3.2 Signals of COM2

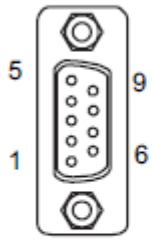
For GP-3400S

RS-422/485 (socket)

Pin Arrangement	Pin No.	RS422/RS485		
		Signal Name	Direction	Meaning
 (GP unit side)	1	TRMRX	-	Termination (Receiver side: 100Ω)
	2	RDA	Input	Receive Data A(+)
	3	SDA	Output	Send Data A(+)
	4	RS(RTS)	Output	Request for Send
	5	SG	-	Signal Ground
	6	VCC	-	+5V±5% Output 0.25A *1
	7	RDB	Input	Receive DataB(-)
	8	SDB	Output	Send Data B(-)
	9	TRMTX	-	Termination (Receiver side: 100Ω)
	Shell	FG	-	Frame Ground (Common with SG)

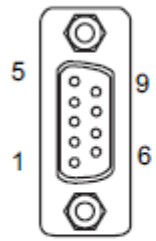
For ST-3401T

RS-422/485 (plug)

Pin Connection	Pin No.	RS-422/RS-485		
		Signal Name	Direction	Meaning
 (GP unit side)	1	RDA	Input	Receive Data A (+)
	2	RDB	Input	Receive Data B (-)
	3	SDA	Output	Send Data A (+)
	4	ERA	Output	Data Terminal Ready A (+)
	5	SG	-	Signal Ground
	6	CSB	Input	Send Possible B (-)
	7	SDB	Output	Send Data B (-)
	8	CSA	Input	Send Possible A (+)
	9	ERB	Output	Data Terminal Ready B (-)
	Shell	FG	–	Frame Ground (Common with SG)

For GP-4401T

RS-422/485 (plug)

Pin Connection	Pin No.	RS-422/RS-485		
		Signal Name	Direction	Meaning
 (GP unit side)	1	RDA	Input	Receive Data A (+)
	2	RDB	Input	Receive Data B (-)
	3	SDA	Output	Send Data A (+)
	4	ERA	Output	Data Terminal Ready A (+)
	5	SG	-	Signal Ground
	6	CSB	Input	Send Possible B (-)
	7	SDB	Output	Send Data B (-)
	8	CSA	Input	Send Possible A (+)
	9	ERB	Output	Data Terminal Ready B (-)
	Shell	FG	–	Frame Ground (Common with SG)

4.4 Multilink Connection

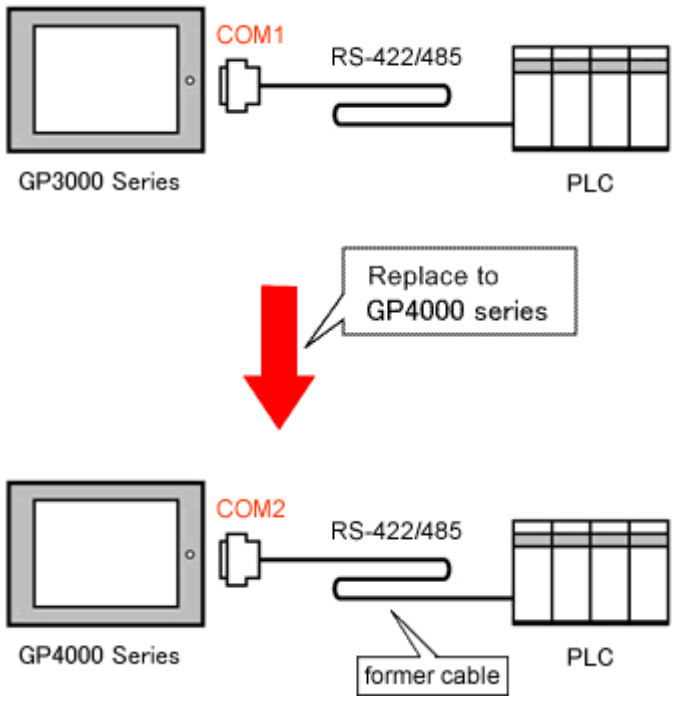
For the communication drivers that support serial multi-link, see [Which drivers support serial multilink communication?] (http://www.pro-face.com/otasuke/files/manual/gpproex/new/device/com_mlnk.htm).

4.5 Cable Diagram at the time of replacement

The connection cable for GP/ST-3400 series can be used for GP-4401T.

But please note that there are precautions and restrictions as described below when replacing GP-3400S.

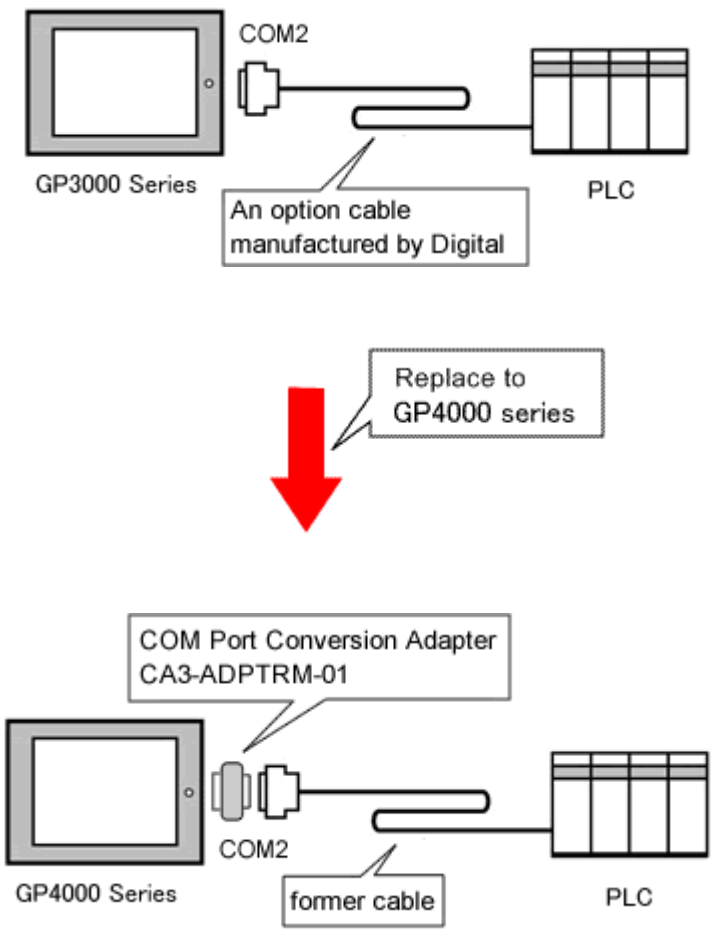
- When a RS-422/485 device is connected via the COM1 port, **if GP-3400S is replaced with GP-4401T, it will be connected via the COM2 port of GP-4401T.** (The cable diagram can be still used.)
  Before GP-4401T is connected, be sure to change the port setting to COM2 on the Device/PLC setting. Also, please check the communication settings with GP-Pro EX Device/PLC Connection Manual just in case.
  (http://www.pro-face.com/otasuke/files/manual/gpproex/new/device/index.htm
)



・The cable used for connection to GP-3400S via COM2 can be used for GP-4401T only in the following case with a COM Port Conversion Adapter **(CA3-ADPCOM-01)** added.

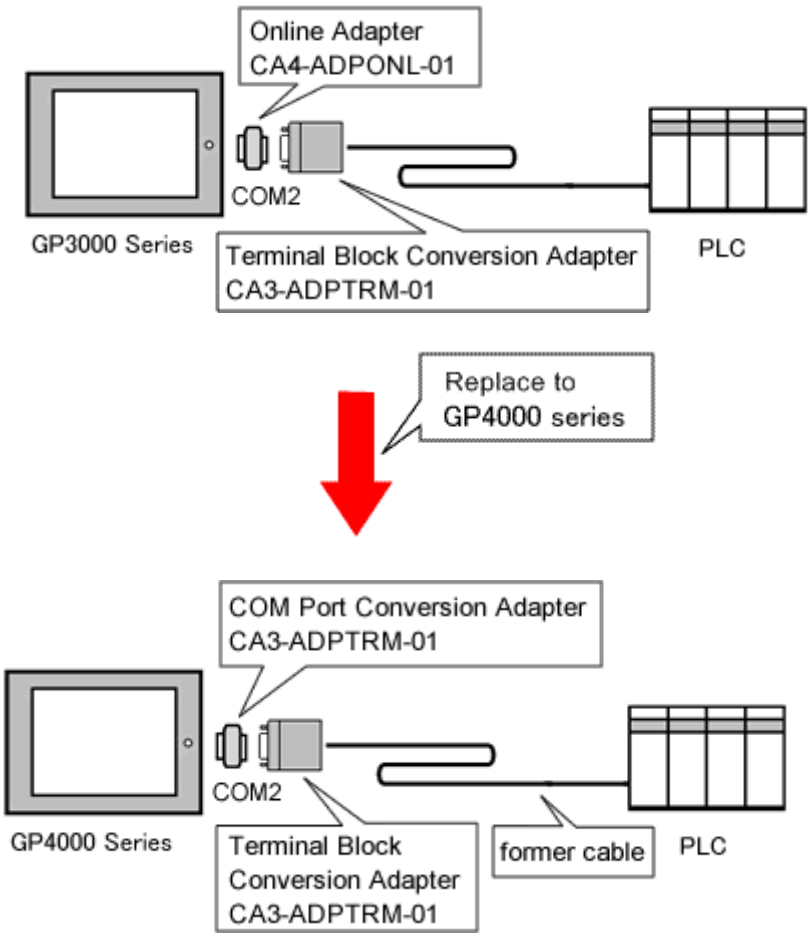
IMPORTANT
The user-created cable for connection to GP-3400S via COM2 can't be used for GP-4401T.

When an option cable manufactured by Digital is used:
(A cable for a 2-port adapter, CA3-MDCB-11 and so on)



The connection cable for GP/ST-3400 series can be used for GP-4401T.

When a terminal block conversion adapter (CA3-ADPTRM-01) is used:



The connection cable for GP/ST-3400 series can be used for GP-4401T.

- When both the COM1 port and the COM2 port have the RS-422/485 setting, **if GP-3400S is replaced with GP-4401T, only the COM2 port can be used on GP-4401T for RS-422/485 connection.**
  Using a **USB/RS-422/485 Conversion Adapter (PFXZCBCBCVUSR41)** allows you to use GP-4401T USB interface as RS-422/485 serial interface for connection. For more information, please refer to USB/RS-422/485 Conversion Adapter Installation Guide.
  (http://www.pro-face.com/otasuke/download/manual/cgi/manual.cgi?mode=33&cat=3)

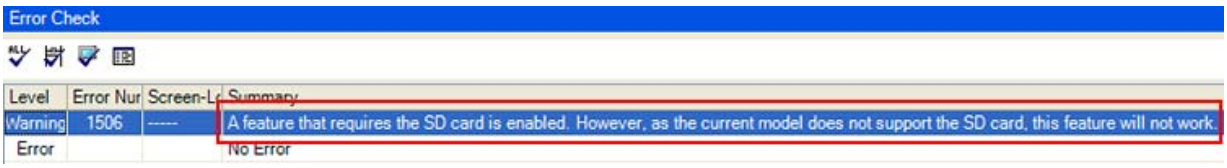
IMPORTANT
When using USB/RS-422/485 Conversion Adapter (PFXZCBCBCVUSR41) with a Display unit, the external devices you can connect to its serial interface (RS-422/485) are limited. For more information, please refer to GP-Pro EX Device/PLC Connection Manual. (http://www.pro-face.com/otasuke/files/manual/gpproex/new/device/index.htm)

Chapter 5 Appendix

5.1 Changing the setting of the external media to use

If a CF card is used for GP/ST-3400 series, after the display unit type of the project file is changed to GP-4401T, “a CF card” is automatically replaced with “a SD card” for the external media setting.

(1) After conversion of the project file data, at GP-Pro EX Error Check,
if the message, “The project contains features that require a SD card. However, the selected display does not support SD cards so these features will not run.” appears,



<Cause>
The model without a SD card slot has the setting that uses a SD card.
->Solution 1

(2) To use a USB storage device instead of a SD card ->Solution 1
(3) To check or change the SD card’s data output destination folder setting
->Solution 2

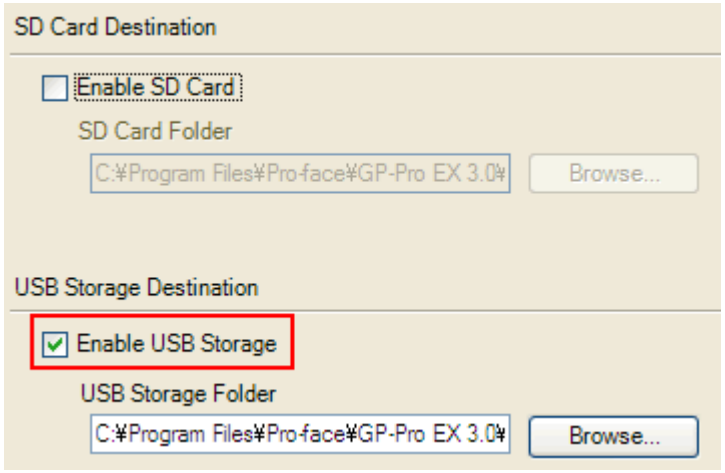
[Solution]

1. Change the SD card setting to the USB storage setting following the steps below.

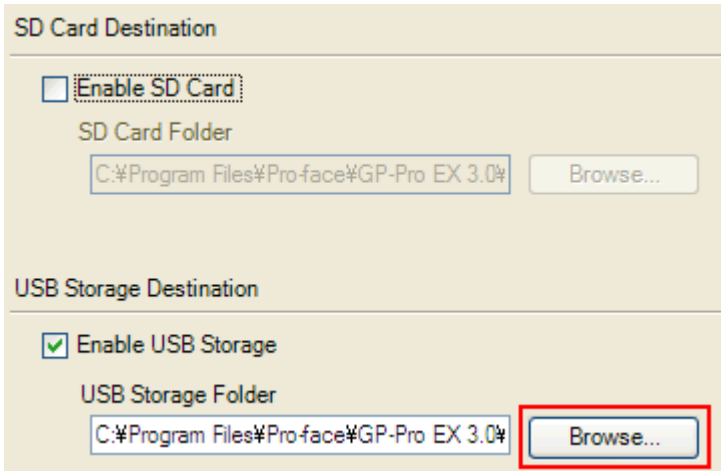
<Procedure>

i. Click [Project]->[Information]->[Destination Folder].

ii. Uncheck “Enable SD Card” and check “Enable USB Storage.



iii. Click the [Browse] button and specify a destination folder.



iv. Click [OK] to confirm the setting.

v. Click [Project]->[Save] to save changes.

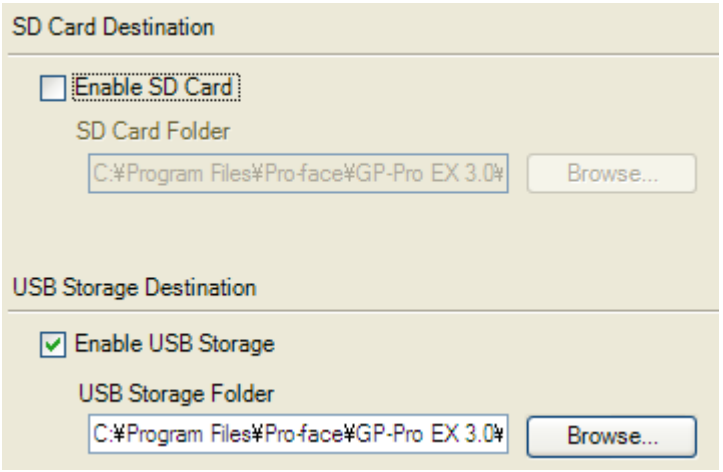
vi. Check each function that uses the CF card and replace the setting of [SD Card] with the one of [USB Storage].

NOTE
To check each function setting of GP-Pro EX, refer to GP-Pro EX Reference Manual.

2. Check and change the destination folder setting following the steps below.

   i. Click [Project]->[Information]->[Destination Folder].

   ii. The current setting is displayed.



   iii. After changing it, click [OK] to confirm the setting.

   iv. Click [Project]->[Save] to save changes.