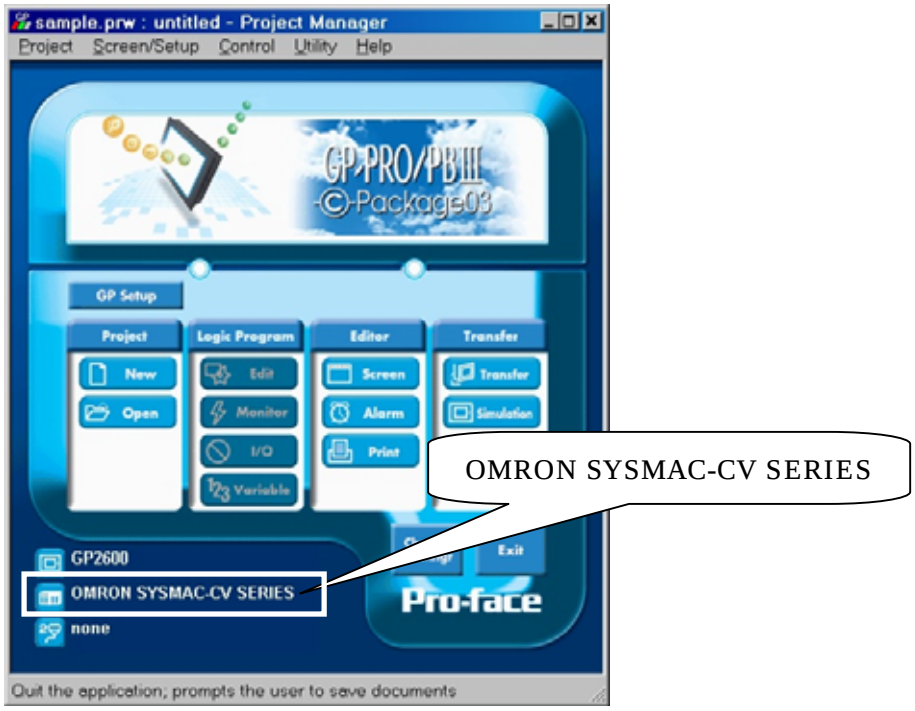
OMRON Corporation PLC
SYSMAC CV Series Connection

Selecting PLC Type

Start up GP-PRO /PBIII.

Select the following PLC Type when creating the project file.



Communication Setting Sample

■ SYSMAC CV Series

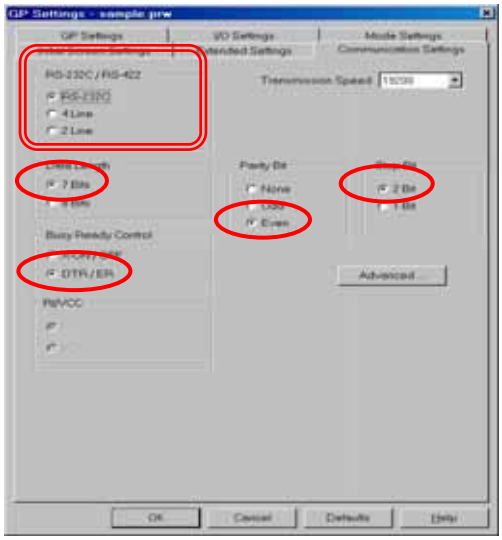
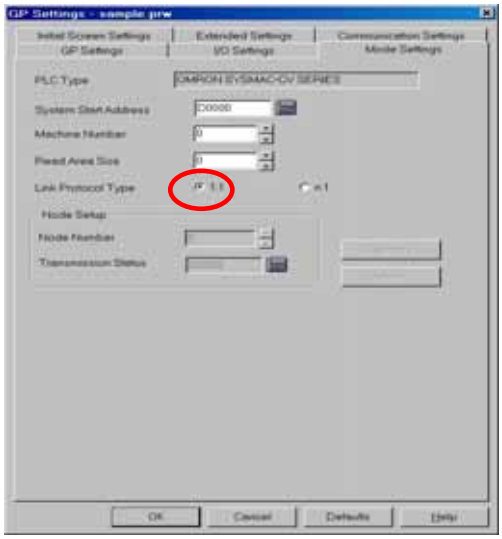
GP Setup		PLC Setup	
Baudrate	19200bps	Baudrate	19200bps
Data Length	7 bits	Data Length	7 bits
Stop Bit	2 bits	Stop Bit	2 bits
Parity Bit	Even	Parity Bit	Even
Data Flow Control	ER Control	————	
Communication Format	RS-232C	Communication Format	RS-232C
Communication Format	4 Line	Communication Format	RS-422
Unit No.	0	Station Number	0

*1 When GP is connected to COM Port 1 on the host link unit CV500-LK201, the unit number must be fixed as "0". The station number cannot be set on the PLC.

Communication Settings [GP]

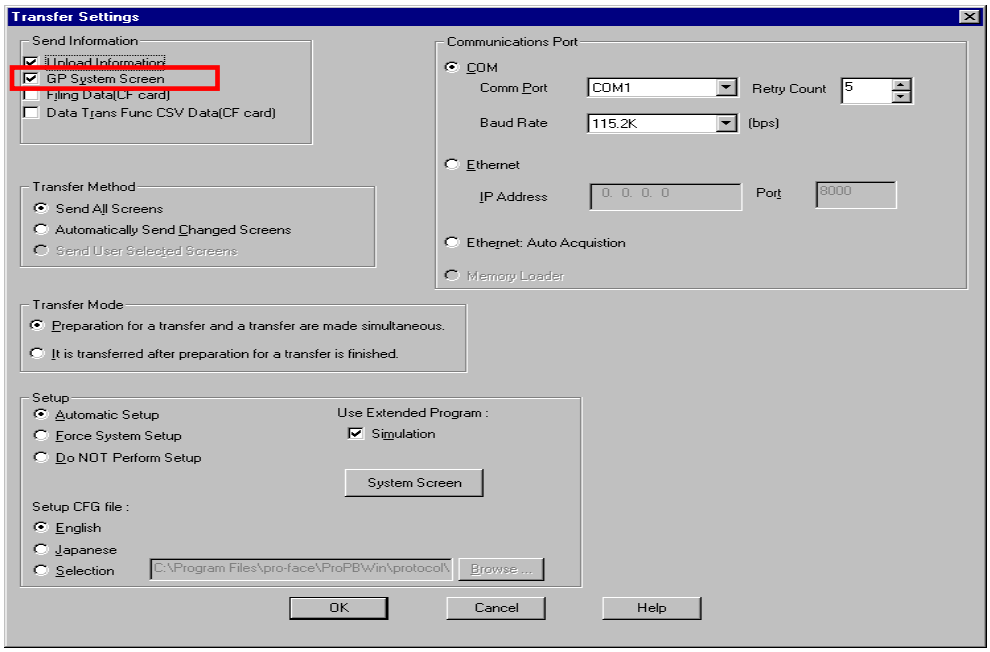
1 [GP-PRO/PBIII C-Package Setting]

Select [GP Setup] on Project Manager.

1) Communication Settings 	1) Communication Settings Transmission Speed: 19200bps Data Length: 7 Bits Stop Bit: 2 Bits Parity Bit: Even Busy Ready Control: DTR / ER RS-232C/ RS-422 RS-232C Connection: RS-232C RS-422 Connection: 4 Line * Select one in .
2) Mode Settings 	2) Mode Settings System Start Address: Arbitrary Address Machine Number: 0 Link Protocol Type: 1:1

Select [Transfer] --> [Setup] --> [Transfer Settings].

3) Transfer Settings



3) Transfer Settings GP System Settings: Checked

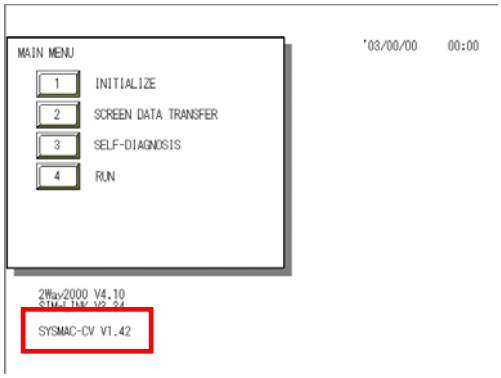
Transfer to GP after settings completed.

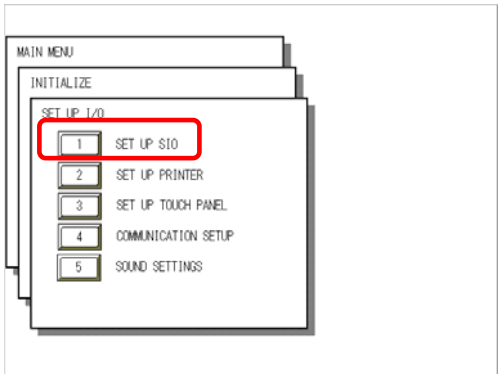
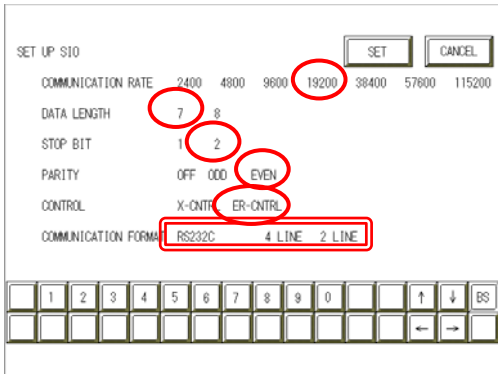
2. [GP Settings]

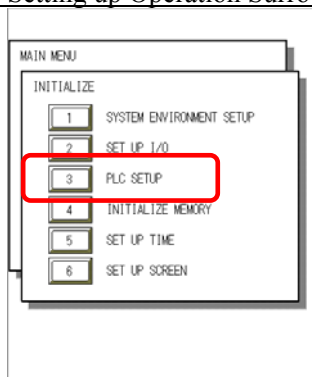
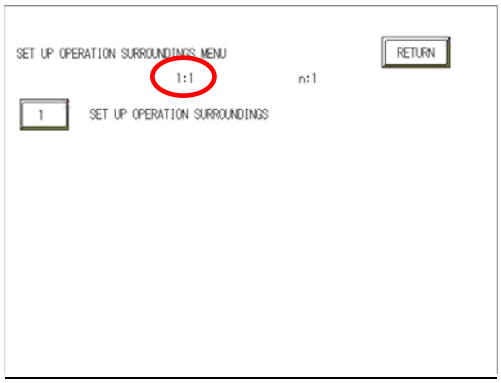
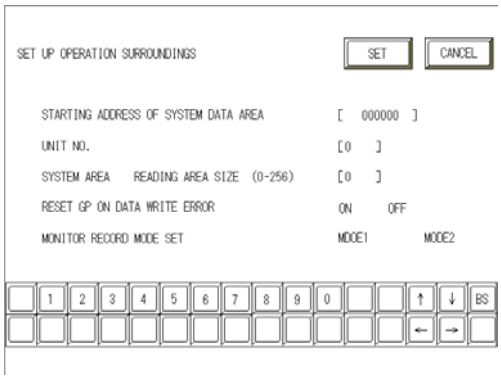
—Displaying Setting Screen—

Touch the top left of the screen within 10 second after powering on.

Or touch the top right and the bottom right of the screen at the same time. Keep 2 points touched and touch the bottom left. The menu bar will display on the bottom of the screen. Then touch [Offline].

1) Checking GP Type	1) Checking GP Type
	If you have selected OMRON SYSMAC-CV Series, following will be shown. "SYSMAC-CV"

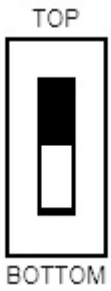
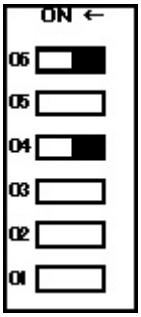
2) Communication Settings	2) Communication Settings
	[MAIN MENU] ↓ [INITIALIZE] ↓ [SET UP I/O] ↓ [SET UP SIO]
	Communication Rate: 19200bps Data Length: 7 Bits Stop Bit: 2 Bits Parity: Even Control: ER Cntrl Communication Format RS-232C Connection: RS-232C RS-422 Connection: 4 Line * Select one in [ ].

3) Setting up Operation Surroundings 	3) Setting up Operation Surroundings [MAIN MENU] ↓ [INITIALIZE] ↓ [PLC SETUP] ↓ [PLC SETUP]
	SET UP OPERATION SURROUNDINGS MENU: 1:1
	Starting Address of System Data Area: Arbitrary Address Unit No.: 0

Communication Settings [PLC]

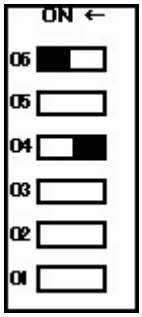
1. Link I/F on CPU Unit

[RS-232C Connection]

1) Communication Path Switch Settings  	1) Communication Path Switch Settings Top (RS-232C Communication)
2) Dipswitch Settings **Set the switches to the black.**  	2) Dipswitch Settings SW4: OFF (Communicating by the values of the system settings) ・ Baud Rate: 19200bps ・ Stop Bit: 2 Bits ・ Parity Bit: Even ・ Data Length: 7 Bits ・ Station No.: 0 SW6: OFF (Without Termination Resistance) * Settings of other dipswitches are not required for the communication with the GP.

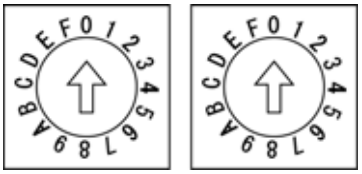
2. Link I/F on CPU Unit

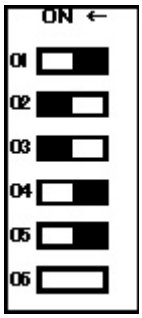
[RS-422 Communication]

1) Communication Path Switch Settings  	1) Communication Path Switch Settings Bottom (RS-422 Communication)
2) Dipswitch Settings **Set the switches to the black.**  	2) Dipswitch Settings SW4: OFF (Communicating by the values of the system settings) ・ Baud Rate: 19200bps ・ Stop Bit: 2 Bits ・ Parity Bit: Even ・ Data Length: 7 Bits ・ Station No.: 0 SW6: ON (With Termination Resistance) * Settings of other dipswitches are not required for the communication with the GP.

3. Host Link Unit CV500-LK201

3-1 [COM Port 1 Connection (RS-232C Fixed)]

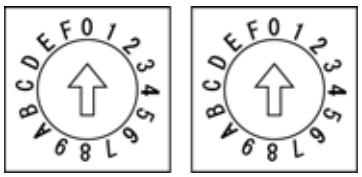
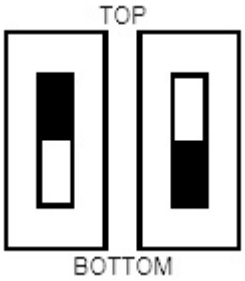
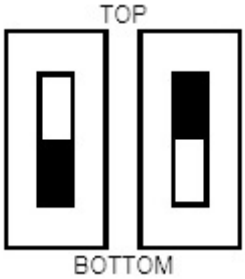
1) Station No. Switch Settings  （SW3: ×10　SW4: ×1） * Settings of SW1 and SW2 are not required for the communication with the GP.	1) Station No. Switch Settings 00 (Fixed) * Settings of SW1 and SW2 are not required for the communication with the GP.
2) 5V Output Switch Settings 	2) 5V Output Switch Settings Bottom (Not Supply)
3) Termination Resistance Switch Settings 	3) Termination Resistance Switch Settings Bottom (Without Termination Resistance)

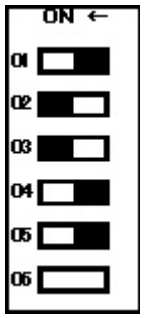
4) Dipswitch Settings	4) Dipswitch Settings
Set the switches to the black.  	*1 SW1 (Transmission Condition Settings): OFF SW2 (CTS Switch of Port 1): ON SW3 (CTS Switch of Port 2): ON SW4 (Spare): OFF SW5 (Loopback Test): OFF * Settings of SW6 are not required for the communication with the GP.

*1 The default values of transmission condition settings are as below.
Change the baud rate to 19200bps on the ladder software, etc.

- Baud Rate: 9600bps
- Stop Bit: 2 Bits
- Parity Bit: Even
- Data Length: 7 Bits

3-2 [COM Port 2 Communication (RS-232C/RS-422 Switchable)]

1) Station No. Switch Settings  （SW3：×10, SW4：×1） * Settings of SW1 and SW2 are not required for the communication with the GP.	1) Station No. Switch Settings 00 (Possible to set from 00 to 31) * Settings of SW1 and SW2 are not required for the communication with the GP.
2) 5V Output Switch Settings 	2) 5V Output Switch Settings Bottom (Not Supply)
3) Communication Path Switch Settings 	3) Communication Path Switch Settings Top (RS-232C) Bottom (RS-422）
4) Termination Resistance Switch Settings 	4) Termination Resistance Switch Settings RS-232C: Bottom (Without Termination Resistance) RS-422: Top (With Termination Resistance)

5) Dipswitch Settings	5) Dipswitch Settings
Set the switches to the black.  	SW1 (Transmission Condition Settings): OFF *1 SW2 (CTS Switch of Port 1): ON SW3 (CTS Switch of Port 2): ON SW4 (Spare): OFF SW5 (Loopback Test): OFF * Settings of SW6 are not required for the communication with the GP.

*1 The default values of transmission condition settings are as below.
Change the baud rate to 19200bps on the ladder software, etc.

- Baud Rate: 9600bps
- Stop Bit: 2 Bits
- Parity Bit: Even
- Data Length: 7 Bits