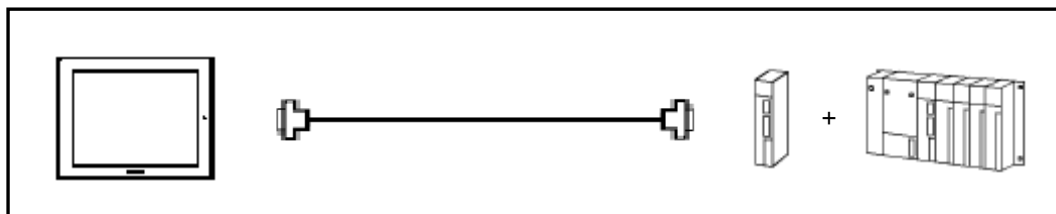



OMRON Corporation PLC

SYSMAC CJ1M Series Connection

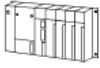



System Structure



GP

Product 	Model	Remark
GP	GP70 Series GP77/77R Series GP2000 Series	Excepting for handy types.
GLC	GLC2000 Series	

PLC

CPU 	Link Interface 	Communication Method	Connection Cable 	GP 
CJ1M-CPU12 CJ1M-CPU13 CJ1M-CPU22 CJ1M-CPU23	Peripheral Port on CPU Unit	RS-232C	Connection Method [2]	
	RS-232C Port on CPU Unit	RS-232C	Connection Method [1]	
	CJ1W-SCU41	RS-232C (COM Port 2)	Connection Method [1]	
		RS-422 (COM Port 1)	Connection Method [3]	