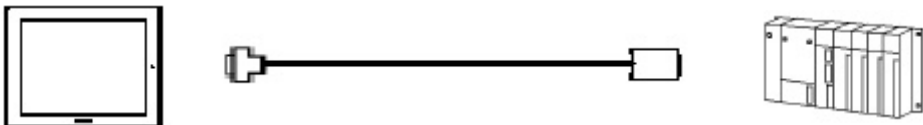
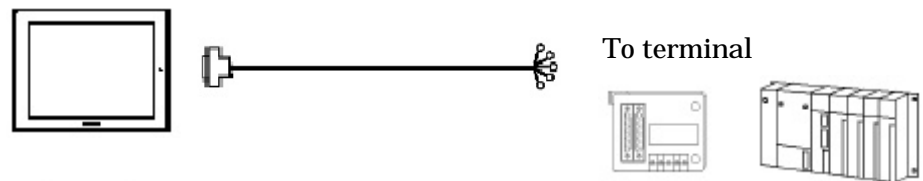
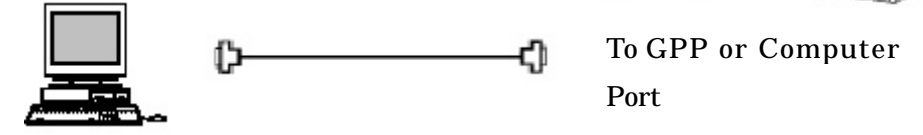
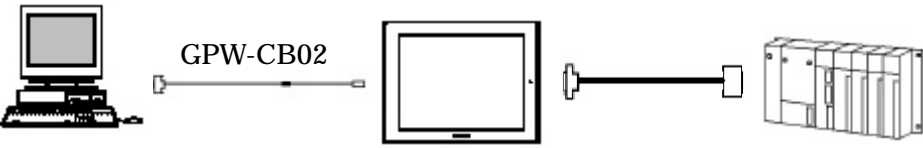



## Mitsubishi <3> Mitsubishi Electric PLC

### 【A series (AnA, AnU, AnUS, AnUSH) CPU Direct】 Connection Method

#### System Structure




Direct	
When using 2 Port Adapter II	 <p>To terminal</p>  <p>To GPP or Computer Port</p>
When using Built-in 2 Port Feature	 <p>GPW-CB02</p>

#### Applicable Models





Model 	Series	Remarks
GP	GP70 series GP77/77R series GP2000 series	Handy Type is excluded.  Built-in 2 Port Feature supports GP77/77R series and GP2000 series only.
GLC	GLC2000 series	2 Port Adapter II and Built-in 2 Port Feature have not been supported.

## Applicable PLC




[Direct Connection]

CPU 	Connection Method	Connecting Cable 	GP 
A2A, A3A, A3U, A4U, A2U-S1, A2US, A2US-S1, A2USH-S1	RS-422 RS-232C	<b>Connection Method</b> [1]	

[When using 2 Port Adapter II]

CPU 	Adapter 	Connection Method	Connecting Cable 	GP 
A2A, A3A, A4U, A2U-S1, A2US, A2USH-S1	GP070-MD11	RS-422	<b>Connection Method</b> [2]	

[When using built-in 2-port feature]

CPU 	Connection Method	Connecting Cable 	GP 
A2A, A3A, A2U-S1, A2US, A2USH-S1	RS-232C RS-422	<b>Connection Method</b> [1]	GP77/77R series GP2000 series

## Procedures to connect GP to PLC

Select PLC type via GP-PRO/PB  
C -Package

Refer to

**Select PLC type**



GP and PLC system settings should  
follow the example.

Refer to

**System Setting Example**



Make GP system settings.  
There are 2 settings methods. Use either one.

- Set via GP-PRO/PB C-Package  
And Transfer settings
- Set via Offline of GP

Refer to

**System Setting**

**[GP]**



Set PLC's system settings.

Refer to

**System Setting [PLC]**



Connect GP to PLC.  
Verify the connection method matches  
connection format, distance etc.

Refer to **Connection Method**  
& **Recommended products**